


Notes:

1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC  
Depth ≥ 3.5mm
2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model				Weight	
Module	m	Gear heat treatment requirements		Date		Approve		010.45.1800				610kg	
Teeth no	z			Qty	Size	Axial clearance	0.08~0.45	Name				Scale	
Teeth pressure angle	α	Precision (GB10095-88)		Inner ring mounting hole	45	Φ26	Radial clearance	0.08~0.45	Slewing Bearing				Qty
Modification coefficients	x			Outer ring mounting hole	45	Φ26	Material				Total 1 page		
Reduction coefficients	km			Oil hole	5	M10×1	50Mn				The 1st page		
Pitch diameter	d							machine tolerances without notes ≤200 ≤500 ≤710 ≤1120 ±0.30 ±0.40 ±0.50 ±0.65 ≤1600 ≤2000 ≤2500 ≤3150 ±0.80 ±0.95 ±1.10 ±1.35 ≤4000 ≤5000 ±1.65 ±2.0					
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole				XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com					
				Technical processing standards without notes according to ...JB/T2300-2011									